

Data Center Physical Infrastructure - Cooling

NEED FOR COOLING · ARCHITECTURES · TECHNOLOGIES · AIR & WATER/LIQUID COOLING · WATER TREATMENT ·
AIRFLOW MANAGEMENT · RACK COOLING · MONITORING & DCIM · OUTAGE STRATEGIES

STUDY & REVIEW

01 MUST KNOW

if you remember five things, remember these

- 01 The ASHRAE window:** keep IT equipment between **64.4°F and 80.6°F** (18–27°C), dew point **15.8°F to 59°F** (–9 to 15°C), and **relative humidity below 60%**. Both extremes hurt: high heat burns chipsets, high humidity causes condensation and corrosion, low humidity invites electrostatic discharge. Plan roughly **1 ton of cooling (12,000 BTU/hr per 3,516 W) per 400 sq ft**.
- 02 Cooling load ≠ just the servers:** the **cooling load** is the total heat needing removal to hold the ideal temperature. It depends on four things — heat from **data center equipment** (IT, power distribution, lighting, UPS), heat from **other elements/people** in the building, **outside temperature**, and the **air ventilation load**. Reduce operating equipment and you can reduce cooling.
- 03 Three architecture choices:** every cooling design decides **how heat is removed** (9 methods, e.g. chilled water, air-cooled split, glycol, CRAH), **how air circulates** (*flooded* → *targeted* → *contained*), and **where the units sit** (*room / row / rack / hybrid*). Rack-based placement gives the shortest air paths and up to **50 kW per rack**.
- 04 DX vs chilled water vs liquid:** **air-cooled, glycol-cooled, and condenser water-cooled** are **direct expansion (DX)** systems; **chilled water** swaps the refrigerant for water cooled in a chiller; **liquid-cooled** goes to the chip. **Cooling towers and dry coolers** are the two common **heat-rejection** systems that dump heat outdoors.
- 05 Airflow is the whole game:** heat balances when $Q(\text{AHU}) = Q(\text{IT})$, where $Q = 1.085 \times \Delta T \times \text{CFM}$. The two enemies are **bypass airflow** (cold air that skips the IT) and **recirculation airflow** (server fans pulling warm air). **Hot/cold-aisle containment** plus blanking panels, sealed gaps, and correct tile placement drive the CFM(AHU)-to-CFM(IT) variance to **25% or less**.

02 KEY TERMS

TERM	DEFINITION
Cooling load / heat load	Total heat that must be removed to hold the ideal temperature; includes IT equipment, lighting, people, outside temperature, building architecture, and ventilation
CRAC	Computer room air conditioner — holds the refrigeration cycle and compressor; the DX/split-system unit
CRAH	Computer room air handler — uses chilled-water coils fed by a chiller; no compressor of its own
DX (direct expansion)	System that expands refrigerant to absorb heat; air-cooled, glycol-cooled, and condenser water-cooled units are DX
Chilled water system	Water (46.4°F–59°F) cooled in a chiller and pumped to CRAH coils, which absorb room heat
Economizer / free cooling	Mode that uses an alternative medium (e.g. cool outside air) instead of compressors, cutting electrical load
Heat rejection system	Equipment that dumps heat outdoors — cooling towers and dry coolers are the most common
Bypass airflow	Conditioned air that returns to the AHU without passing through IT equipment — wasted cooling
Recirculation airflow	Warm exhaust drawn back into server inlets when cold supply is inadequate
Containment	Enclosing hot or cold aisles to stop supply and return air from mixing; balances CFM(AHU) with CFM(IT)
DCIM	Data Center Infrastructure Management — tools giving a guided real-time view of space, power, performance, and efficiency

TERM	DEFINITION
Power density	Concentration of power in one rack; modern racks can exceed 20 kVA and 16 kW

03 AIR-BASED VS. WATER/LIQUID-BASED COOLING

differentiate the two families

DIMENSION	AIR-BASED COOLING	WATER/LIQUID-BASED COOLING
Heat carrier	Air moved by fans through a heat swapper to outdoors	Water/liquid through cooling towers, pumps, chillers, condensers
Best fit	Standard IT rooms; low initial and running cost	High-density data centers; absorbs heat more efficiently
Pros	Low investment; little maintenance (air-cooled just needs filter changes)	Highly cost-effective; small footprint; high heat absorption
Cons	Lower heat-transfer coefficient needs long piping; poor placement cuts performance	Large ductwork; filter upkeep; leak risk; must watch server humidity

04 THE CHILLED-WATER COOLING LOOP

how a CRAH-based system rejects heat

01 Chiller cools water to 46.4°F–59°F → 02 Water pumped to the CRAH units in the IT room → 03 Cold-water coils absorb room heat as air passes through → 04 Warmed water returns; heat passes to a condenser water stream → 05 Cooling tower rejects the heat to the outdoor environment

05 POOR AIRFLOW – THE TWO CULPRITS

both waste cooling and both are fixable

BYPASS AIRFLOW <i>cold air that never does its job</i> — Conditioned air returns to the AHU without passing through IT — Caused by oversupply, wrongly placed perforated tiles, open cable cutouts — Wastes cold air and drops under-floor pressure	RECIRCULATION AIRFLOW <i>servers breathing their own exhaust</i> — Inadequate cold supply, so server fans pull in nearby warm air — Raises inlet temperatures — risky for the equipment — Fixed by containment and blanking panels, not by dumping in more air
---	--

- ✗ “CRAC and CRAH are the same unit.” — A **CRAC** (air conditioner) contains the refrigeration cycle and compressor (a DX/split system); a **CRAH** (air handler) has no compressor and uses **chilled-water coils** fed by a chiller.
- ✗ “Chilled water is a DX system.” — No. **Air-cooled, glycol-cooled, and condenser water-cooled** are the DX systems; **chilled water** replaces the refrigerant with water cooled in a chiller.
- ✗ “Turning on more CRAH units always lowers server temperature.” — Adding air raises CFM(AHU), lowers ΔT , and oversupplies air the server fans don't need. **Containment**, not more air, removes bypass and recirculation.
- ✗ “Cold supply air at the inlets fixes bypass air.” — It keeps inlet temperatures within limits but has **no effect on the proportion of bypass air**, and servers still face recirculation.
- ✗ “More perforated tiles in the cold aisle is better.” — **Too few** → **recirculation**; **too many** → **bypass**. Calculate the load, use an adequate number, and keep tiles in cold aisles only.
- ✗ “Only high humidity is dangerous.” — High humidity condenses and corrodes, but **low humidity causes electrostatic discharge** that damages equipment; high heat burns chipsets. All three are threats.
- ✗ “Evaporative/free cooling works anywhere.” — Evaporative cooling favors **dry, low-relative-humidity** climates and loses efficiency as humidity rises; water-side economizers have **limited operating hours**.
- ✗ “If cooling capacity equals the heat load, you can recover from an outage.” — During an outage there is **excess heat on top of the IT load**, so capacity = load can't return the room to normal. You need **excess/oversized** capacity.

07 SELF-QUIZ

answers are upside-down below

- Q1** Per ASHRAE, what dry-bulb temperature range (°F) and maximum relative humidity should a data center maintain?
- Q2** Name the four factors the cooling load depends on.
- Q3** Which three cooling technologies are direct expansion (DX) systems?
- Q4** What are the three methods of air circulation in a data center?
- Q5** What are the four suitable locations for placing cooling units?
- Q6** Write the data-center heat-transfer equation and the balance condition between the AHU and IT.
- Q7** Name the two causes of poor airflow in a data center.
- Q8** What are the two main types of data center water treatment systems?
- Q9** Name the two predictive models used to rate heat after a power loss.
- Q10** List the four strategies for managing cooling during a power outage.

ANSWER KEY (rotate the page)

Q1 64.4°F–80.6°F (18–27°C); relative humidity below 60% **Q2** heat from data center equipment; heat from other elements/people in the building; outside temperature; air ventilation load **Q3** air-cooled, glycol-cooled, and condenser water-cooled **Q4** flooded, targeted, and contained **Q5** room-based, row-based, rack-based, and hybrid **Q6** $Q = 1.085 \times \text{CFM} \times \Delta T + Q(\text{AHU}) = Q(\text{IT})$ **Q7** bypass airflow and recirculation airflow **Q8** pulse-power and cooling tower blowdown (reverse osmosis) **Q9** well-mixed air prototype and computational fluid dynamics (CFD) **Q10** maintain sufficient (excess) cooling capacity; link backup power/UPS to cooling equipment; select quick-restart equipment; use thermal storage